

Date: Tuesday, 02/06/2009 3:55:12 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BASKET RIBS
<b>Job Number</b> : 48319	
<b>Estimate Number</b> : 13652	
<b>P.O. Number</b> :	<b>Part Number</b> : D22351
<b>This Issue</b> : 02/06/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2235 REV B1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : LARGE FAB ASSY	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 47953	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 09/06/2009 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 09-06-08</u>	
<b>Comment</b> : Est Rev:A New Issue 08-12-01 DD verified by:EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D31661	Basket Hoop
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Basket Hoop

Batch: B48215SAD 09-06-0810

2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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**Comment:** LARGE FABRICATION RESOURCE 1

1- Pick D3166-1 and cut as per dwg D2235 using DT8302

2- remove identification markings on tube

3- deburr

SAD 09-06-08(10)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEPSAD 09-06-08(10)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Basket cellSAD 09-06-08(10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE09/06/09

Job Completion

MF 09-06-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

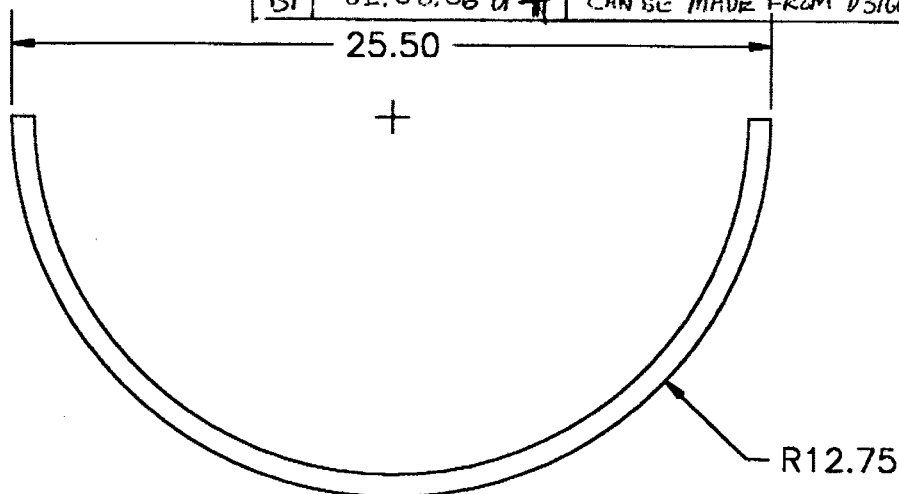
**NOTE:** Date & initial all entries



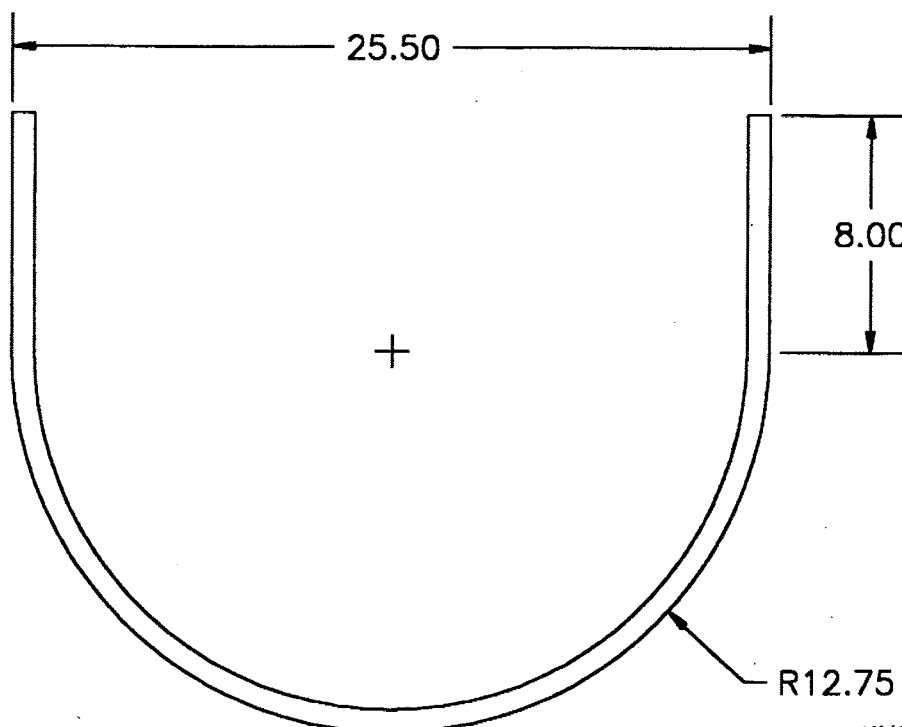
DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
<i>[Signature]</i>	<i>[Signature]</i>	D2235	SHEET 1 OF 1
DATE	TITLE		SCALE
94:12:16	BASKET RIBS		

BI 02.08.06 *[Signature]* CAN BE MADE FROM D3166-1

RELEASED  
R 960507



D2235-1



D2235-3

CAN BE MADE FROM D3166-1 *[Signature]*  
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR. *[Signature]*

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER